

Date:
User:Tuesday, 3/11/2008 11:25:17 AM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : JACK

Job Number : 37786 2

Estimate Number : 10527

P.O. Number :

This Issue : 3/11/2008

S.O. No. :

Prsht Rev. : NC

First Issue : 1/1

Previous Run : 35445

Written By :

Checked & Approved By :

Comment :

Est. A 05.01.13 New issue KJ/JLM
Est. A 05.12.13 Added paint EC

Part Number : D33361

Drawing Number : D3336 REV A

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 3/25/2008

Qty: 1 Um: Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PG.

PURCHASING

Comment: PURCHASING

Issue P/O: 5894

For D3336-1 Jack P/N: 76508

Possible Supplier: Auto Parts Product Specification sheet is required

2.0

76508

JACK

Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

JACK

3.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage

Ensure Product Specification sheet is attached

4.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1

Comment: LARGE FABRICATION RESOURCE 1

1-Drill base of jack using DT8761 as per Dwg D3336 ✓

2-Check ram length, then tack weld as per Dwg D3336 ✓

3-Drill and Tap ram as per Dwg D3336 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JACK

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Part Number: D33361

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(1X)

Comment: HAND FINISHING RESOURCE #1

Paint base cuts to match color per dwg D3336

M.P.

08/06/27

6.0

QC5

INSPECT WORK TO CURRENT STEP



1080622

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



(1X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 404

8/7/11

Sep

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



14

08.07.02

